II. Please replace the ABSTRACT, page 10, with the following amended ABSTRACT:

Abstract of the Disclosure

A coding method with dynamic positioning is used in a ~~grain~~ die pick-up process. The steps ~~comprise a positioning process for~~ include picking up one of the ~~grains~~ dies and ~~another process with clarifying~~ examining the dies for classifying the grade of the ~~grains~~ dies for deposit in their ~~its~~ exclusive bin ~~being done after examining the grains~~. In the meantime, the method ~~clarifies~~ classifies the excusive bin for each grade of ~~the grain~~ die during the process, and continues to perform the die pick-up ~~grain~~ process until ~~implementing~~ all the ~~grains~~ dies are picked-up. ~~By using the dynamic positioning coding method provided, it does not require to pre-determine an exclusive bin, and therefore, it only clarifies the exclusive bin for the realistic grain status thereto fast implements the pick-up process. Furthermore, it can avoid the large distance and the dead angle happening in the pick-up process thereto achieves an effective grain positioning process.~~